

WEDOLiT FN 6160-90

High performance forming oil

WEDOLiT FN 6160-90 is a water-insoluble, chlorinated lubricant for deep drawing and other cold forming operations, e.g. wire drawing, extrusion or thread forming of steel and stainless steel. The undiluted product is usually applied by flooding, spraying, brushes or by means of rollers.



Physical Properties Typical Data

| Parameter | Typical results | Tested according to |
|--------------------|-------------------------|---------------------|
| Appearance: | Brown, clear | Visual |
| Density at 20°C: | 1.06 g/cm ³ | ASTM D 7042 |
| Viscosity at 40°C: | 90.0 mm ² /s | ASTM D 7042 |
| Flash point: | > 180 °C | DIN EN ISO 2719 |
| Copper corrosion: | Not determined* | DIN 51759-1 |

*Discolourations of non-ferrous metals should be examined in preliminary tests

Application Guidelines

Storage must be frost-free between 5 - 40°C.

The minimum durability is 24 months in an original sealed package.

Additional Information

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https://2trim.us/diw/?plr=FN-6160-90*en*eu

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WEDOLiT

Choose WEDOLiT FN 6160-90:

- Stable load carrying capacity and a homogenous sliding behaviour
- Reduces friction and wear and thus contributes to a high tool life
- Outstanding wetting ability and film formation without adhesion
- Stable cold start behaviour, prevents stick-slip and chatter
- Leads to clean surfaces and contributes to achieve dimensional accuracy
- Easily removable with organic solvents or alkaline industrial cleaners

Health and Safety

For further information, see the most recent SDS which is available directly from Master Fluid Solutions.

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