Master STAGES™ CLEAN 2017 is an economical heavy-duty spray cleaner that removes heavy soils and oily residues from ferrous and magnesium parts. Often used in rebuild operations and for cleaning up cast iron, stamped or drawn steel parts, or removing heavy RP coatings.

**Immersion**

**CLEAN 2017 saved 44% per year**
A manufacturer of joint replacement systems and medical tools had a multi-step process to clean parts utilizing spray washing, dunk tank immersion cleaning, and a final two-part ultrasonic cleaning. A project to reduce cost without sacrificing cleanliness was initiated by Master Fluid Solutions. Through extensive tests on cleaners and processes, Master Fluid Solutions found the customer could eliminate one cleaning process, use less cleaner itself, and consume less energy through the use of Master STAGES CLEAN 2017 for a combined savings of 44% per year in cleaner material and process energy costs.

**Ultrasonic parts cleaning**

**Choose CLEAN 2017:**
- Very economical way to remove heavy soils and light rust
- Low foaming at ambient temperatures, and even lower when used above 120°F (49°C)
- Can be recycled using XYBEX® equipment
- Contains no solvents, borates, silicates, nitrites, or amines
- Long bath life
- Excellent compatibility with magnesium
- Will prevent flash rusting and provide one-to-two days of in-process corrosion inhibition if not rinsed

**CLEAN 2017 especially for:**
- **Applications** — corrosion inhibition, corrosion inhibition, and parts washing
- **Soils** — coolant residues, greases, oils, sulfurized oils, and waxes
- **Metals** — cast iron, copper, magnesium, stainless steels, steels, and titanium
- **Industries** — automotive, bearing, firearms & ammunitions, general engineering, general fabrication, general industry, job shop, machine tool manufacturers, medical, and tool manufacturing

**CLEAN 2017 is free of** — amines, borates, nitrites, silicates, and solvents
Application Guidelines

- CLEAN 2017 is normally used at concentrations from 1%-7%. We recommend 3% as a starting concentration to provide reserve surfactant.
- This product is suitable only for steel, stainless steel, cast iron, titanium, pure copper, and magnesium parts. Do not use on aluminum alloy, copper alloy, or zinc.
- Operating temperature should be between 70°F to 210°F (21°C to 99°C) for spray cleaning.
- CLEAN 2017 will work well in immersion washers as well as ultrasonic baths under 120°F (49°C).
- High pH cleaners such as CLEAN 2017 often produce "soaps" as part of their cleaning action. CLEAN B1 is effective at reducing foam resulting from the formation of these soaps and may be used in conjunction with CLEAN 2017.
- For additional product application information, including performance optimization, please contact your Master Fluid Solutions' Authorized Distributor at https://www.2trim.us/distributors.php, your District Sales Manager, or call our Tech Line at 1-800-537-3365.

Physical Properties Typical Data

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Color (Concentrate)</td>
<td>Light yellow</td>
</tr>
<tr>
<td>Color (Working Solution)</td>
<td>Light yellow</td>
</tr>
<tr>
<td>Odor (Concentrate)</td>
<td>Mild, detergent</td>
</tr>
<tr>
<td>Form (Concentrate)</td>
<td>Liquid</td>
</tr>
<tr>
<td>Flash Point (Concentrate) (ASTM D92-90)</td>
<td>&gt; 212°F</td>
</tr>
<tr>
<td>pH (Concentrate as Range)</td>
<td>13.5 - 14.0</td>
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<tr>
<td>pH (Typical Operating as Range)</td>
<td>12.5 - 13.0</td>
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<tr>
<td>V.O.C. Content (ASTM E1868-10)</td>
<td>0 g/l</td>
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<tr>
<td>Cleaner Conductivity Factor</td>
<td>0.00020</td>
</tr>
<tr>
<td>Titration Factor (CL-1 Titration Kit)</td>
<td>0.36</td>
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<tr>
<td>Number of Cleaner Vials (CL-1 Titration Kit)</td>
<td>1</td>
</tr>
<tr>
<td>Cleaner Indicator A or B (CL-1 Titration Kit)</td>
<td>A</td>
</tr>
</tbody>
</table>

Recommended Metalworking Concentrations

Design Concentration Range 1.0% - 7.0%

Concentration by Conductivity

Concentration by Titration

Health and Safety

See the most recent SDS at https://2trim.us/s/?i=1112-0-en-US-US
Mixing Instructions

- Recommended usage concentration in water: 1.0% - 7.0%.
- To help ensure the best possible working solution, add the required amount of concentrate to the required amount of water (never the reverse) and stir until uniformly mixed.

Additional Information

- Industrial Use Only
- Consult Master Fluid Solutions before using on any metals or applications not specifically recommended.
- This product should not be mixed with other metalworking fluids or metalworking fluid additives, except as recommended by Master Fluid Solutions, as this may reduce overall performance, result in adverse health effects, or damage the machine tool and parts. If contamination occurs, please contact Master Fluid Solutions for recommended action.
- Master STAGES™ is a trademark of Master Chemical Corporation d/b/a Master Fluid Solutions.
- The information herein is given in good faith and believed current as of the date of publication and should apply to the current formula version. Because conditions of use are beyond our control, no guarantee, representation, or warranty expressed or implied is made. Consult Master Fluid Solutions for further information. For the most recent version of this document, please go to this URL:
  https://2trim.us/di/?plr=CLEAN2017*en-us*na