OG108
High Performance Tool Grinding Oil

TRIM® OG108 is a very high specification grinding oil formulated for carbide and HSS tool grinding operations. The product utilizes a very highly refined hydrocracked base oil which ensures very low levels of mist and high flash point. TRIM OG108 has been formulated to provide excellent wheel flushing properties together with good friction reduction and workpiece cooling.

High Performance Straight Oils

Tough water white grinding oils:
Use TRIM® high purity, high performance straight oils for tough carbide and HSS tool grinding.

Utilizing either highly refined hydrocracked base oils, fully saturated esters or a combination of the two ensures very low levels of mist, foam and consumption rates while delivering safe, high flash points. TRIM high performance straight oils provide excellent wheel flushing properties, good friction reduction qualities and workpiece cooling.

High purity delivers tough grinding performance.

Choose OG108:
- Very highly refined base oil ensures low mist and high flash point
- Good flushing properties keeps grinding wheels very clean
- Excellent friction reducing properties ensures long wheel life
- Excellent heat transferring properties
- Excellent oxidation stability
- Highly filterable in pre-coat filter systems
- Low foaming
- No reaction with cobalt
- Kind to machine components and elastomers
- Light color and low odor for good operator acceptance

OG108 especially for:
Applications — carbide grinding, deep hole drilling, drilling, high-pressure, HSS grinding, machining, milling, reaming, tapping, and turning
Metals — aluminum, carbide, high-strength steels, Inconel®, stainless steels, steel alloys, titanium, and yellow metals
Industries — aerospace, automotive, general industry, and medical

OG108 is free of — chlorine and sulfur

Health and Safety
See the most recent SDS at https://2trim.us/s/?i=2638-0-en-US-US

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Application Guidelines

• TRIM OG108 is designed to be used straight.
• For additional product application information, including performance optimization, please contact your Master Fluid Solutions' Authorized Distributor at https://www.2trim.us/distributors.php, your District Sales Manager, or call our Tech Line at 1-800-537-3365.

Physical Properties Typical Data

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Color</td>
<td>Colorless</td>
</tr>
<tr>
<td>Odor</td>
<td>None</td>
</tr>
<tr>
<td>Form</td>
<td>Liquid</td>
</tr>
<tr>
<td>Flash Point</td>
<td>&gt; 388°F</td>
</tr>
<tr>
<td>Viscosity</td>
<td>8.60 cSt @104°F (40°C)</td>
</tr>
<tr>
<td>V.O.C. Content (ASTM E1868-10)</td>
<td>13 g/l</td>
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</tbody>
</table>

Additional Information

• Consult Master Fluid Solutions before using on any metals or applications not specifically recommended.
• This product should not be mixed with other metalworking fluids or metalworking fluid additives, except as recommended by Master Fluid Solutions, as this may reduce overall performance, result in adverse health effects, or damage the machine tool and parts. If contamination occurs, please contact Master Fluid Solutions for recommended action.
• TRIM® is a registered trademark of Master Chemical Corporation d/b/a Master Fluid Solutions.
• The information herein is given in good faith and believed current as of the date of publication and should apply to the current formula version. Because conditions of use are beyond our control, no guarantee, representation, or warranty expressed or implied is made. Consult Master Fluid Solutions for further information. For the most recent version of this document, please go to this URL: https://2trim.us/di/?plr=OG108*en-us*na

501 West Boundary Street
Perrysburg, OH 43551-1200
USA
+1 419-874-7902
info@masterchemical.com
masterfluidsolutions.com/na/en-us/