TC 233

*Lubricity Additive*

TRIM® TC 233 is a dual-purpose additive which is used in synthetic (e.g., TRIM® C270, C276, etc.) and some semisynthetic (e.g., TRIM® SC230, SC520, etc.) coolants. It can increase lubricity for operations such as drilling or tapping. At fluid temperatures above 95°F (35°C), it will act as an anti-foam.

**Additives**

The troubleshooters:

As cutting and grinding fluids can start to break down over time, tank-side additives can solve a number of problems. There are TRIM® tank-side additives compatible with most coolants to extend tap and tool life, improve mechanical lubricity, control built-up edge, prevent stained parts, control foam, stabilize the emulsion, and replenish dye.

Whatever your problems and concerns, ask your TRIM specialist if a tank-side additive could be the answer.

Choose TC 233:
- Increase lubricity
- Reduce foam
- Reduce friction

**TC 233 especially for:**

Applications — antifoam, drilling, lubricity additive, and tapping

**Health and Safety**

See the most recent SDS at https://2trim.us/s/?i=1100-0-en-US-US
**TC 233**

**Lubricity Additive**

**Application Guidelines**

- In synthetic and semisynthetic coolants, add rates of 1%-3% may be effective in reducing friction in operations such as drilling or tapping.
- If fluid temperature is above 95°F (35°C), TC 233 will act as an anti-foam. The add rate for use as an anti-foam is 0.1%-0.5%.
- Typical running time between additions of TC 233 is two-to-four weeks.
- For additional product application information, including performance optimization, please contact your Master Fluid Solutions' Authorized Distributor at [https://www.2trim.us/distributors.php](https://www.2trim.us/distributors.php), your District Sales Manager, or call our Tech Line at 1-800-537-3365.

**Physical Properties Typical Data**

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Color (Concentrate)</td>
<td>Colorless to light yellow</td>
</tr>
<tr>
<td>Odor (Concentrate)</td>
<td>Mild</td>
</tr>
<tr>
<td>Form (Concentrate)</td>
<td>Liquid</td>
</tr>
<tr>
<td>Flash Point (Concentrate) (ASTM D93-08)</td>
<td>&gt; 340°F</td>
</tr>
<tr>
<td>pH (Concentrate as Range)</td>
<td>6.0 - 7.5</td>
</tr>
</tbody>
</table>

**Additional Information**

- Use Master STAGES™ Whamex™ for a quick and thorough precleaning of your machine tool and coolant system.
- Consult Master Fluid Solutions before using on any metals or applications not specifically recommended.
- This product should not be mixed with other metalworking fluids or metalworking fluid additives, except as recommended by Master Fluid Solutions, as this may reduce overall performance, result in adverse health effects, or damage the machine tool and parts. If contamination occurs, please contact Master Fluid Solutions for recommended action.
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